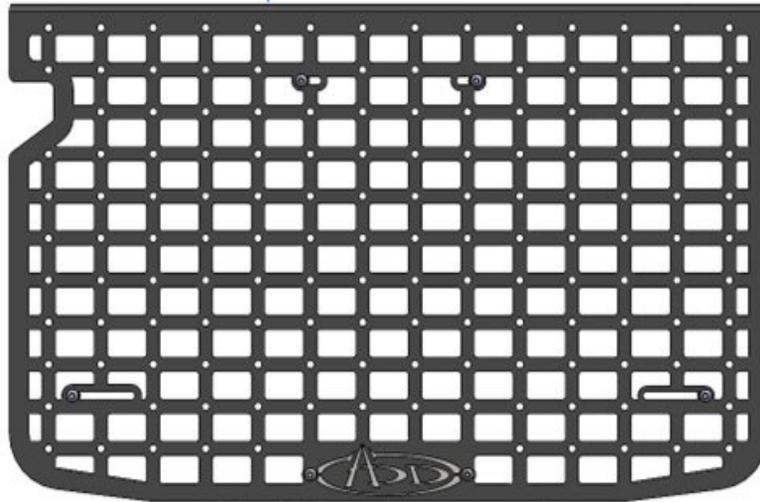


21+ / FORD BRONCO

REAR DOOR MSP

AC2302701NA



TOOLS REQUIRED

(Allen Wrench) 5/32
(Wrench) 7/16, 10mm
Ratchet



TIME REQUIRED

- 1 Hour



SKILL LEVEL

-Easy/Intermediate



INCLUDED IN KIT

- 4- 1/4"-20 Large Flange 0.165" rivet nut
- 4- 1/4-20 X 3/4" Button Head Bolts
- 2- 1/4-20 X 1/2" Button Head Bolts
- 10- 1/4" Flat Washer
- 2- 1/4-20" Nylon Lock Nuts
- 2- 1/4-20 X 7/8" Threaded Hex Standoff
- 2- 1/4-20 X 1 1/2" Threaded Hex Standoff

⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

REAR DOOR MSP 21+/FORD BRONCO

□ STEP 1

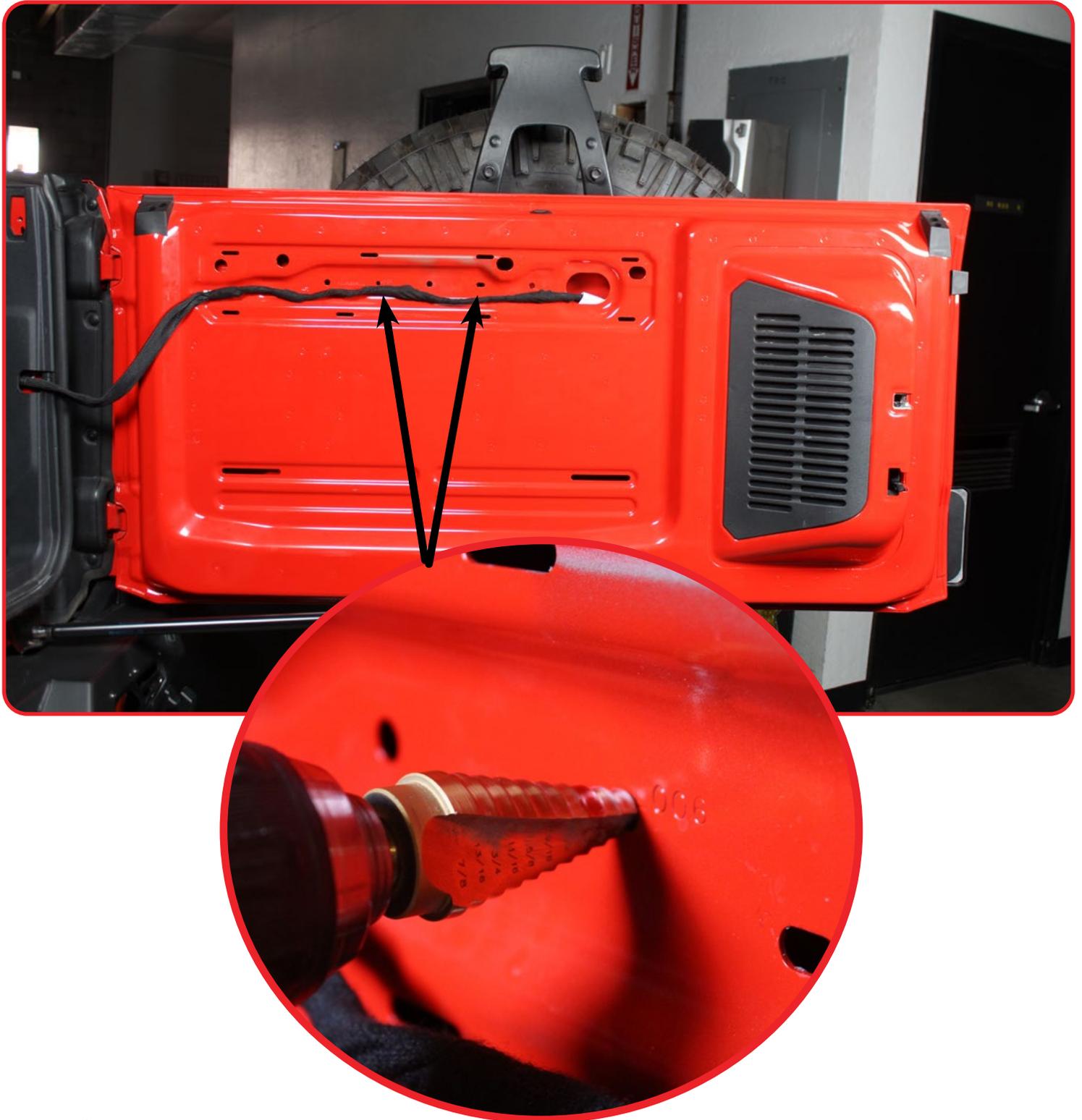
Remove plastic as shown.



REAR DOOR MSP 21+/FORD BRONCO

□ STEP 2

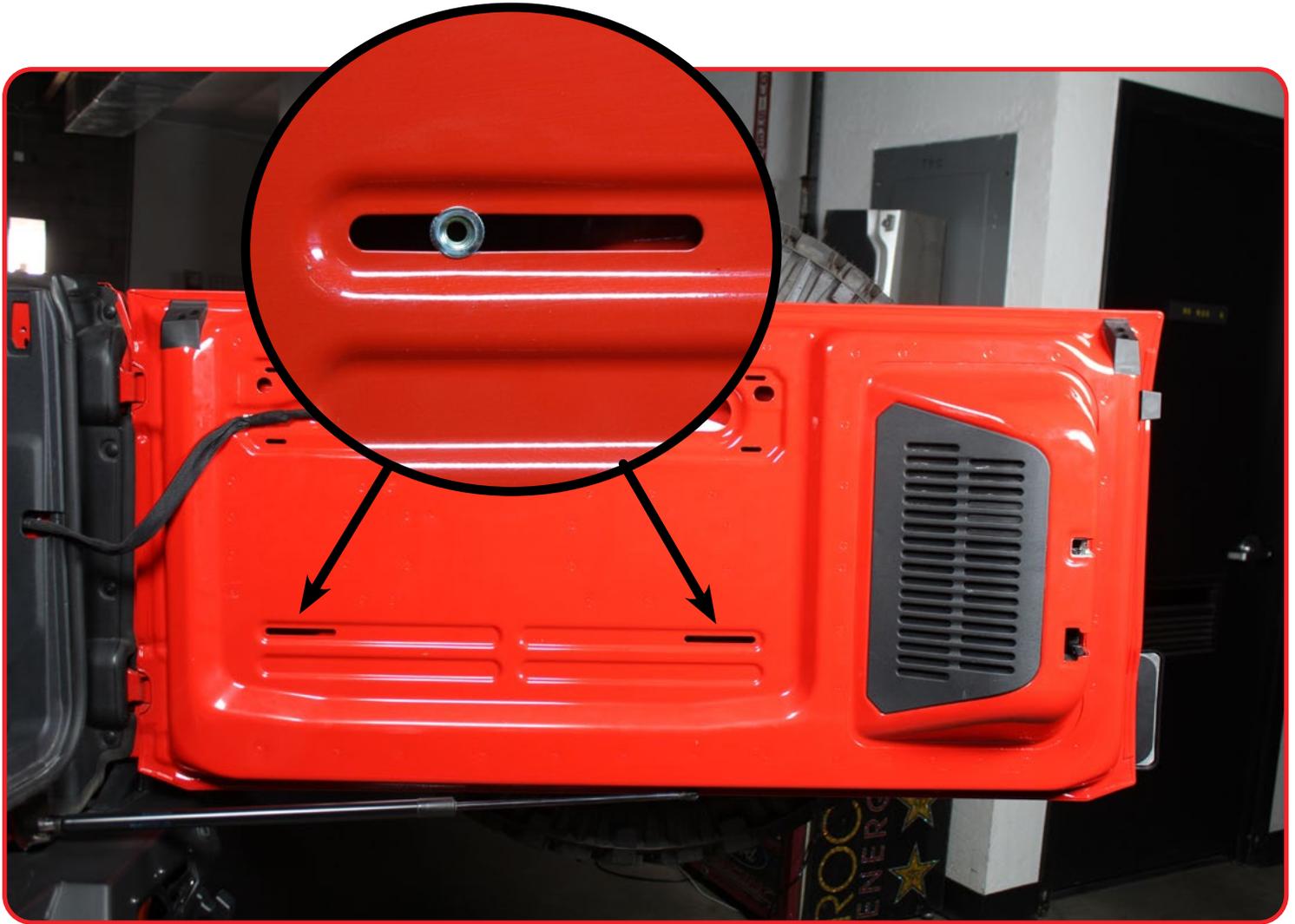
Locate the two factory holes as shown below and use a (uni bit) to drill a 7/16" hole.



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□ STEP 3

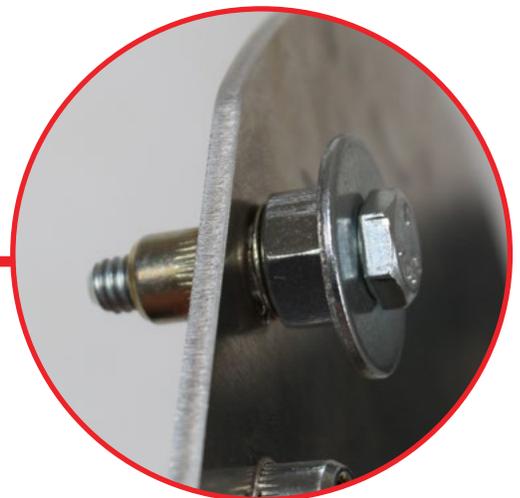
Install the provided 1/4"-20 Rivet Nut with a (rivet nut Tool) in the bottom slots. (If they do not fit use a (uni bit) to open the slot)



TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

****HARDWARE NOT INCLUDED****



REAR DOOR MSP 21+/FORD BRONCO

□ STEP 4

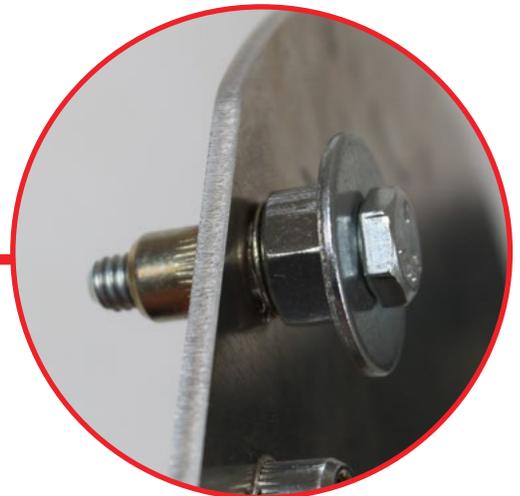
Install the provided 1/4"-20 Rivet Nut with a (rivet nut Tool) in the top holes you drilled in **step 2**.



TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

****HARDWARE NOT INCLUDED****



REAR DOOR MSP 21+/FORD BRONCO

□ STEP 5

Install the 1/4"-20 x 7/8" threaded hex standoff using a (1/2" wrench). (DO NOT overtightened due to breakage)



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□ STEP 6

Install the 1/4"-20 x 1 1/2" threaded hex standoff using a (1/2" wrench). (DO NOT overtightened due to breakage)



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□ STEP 7

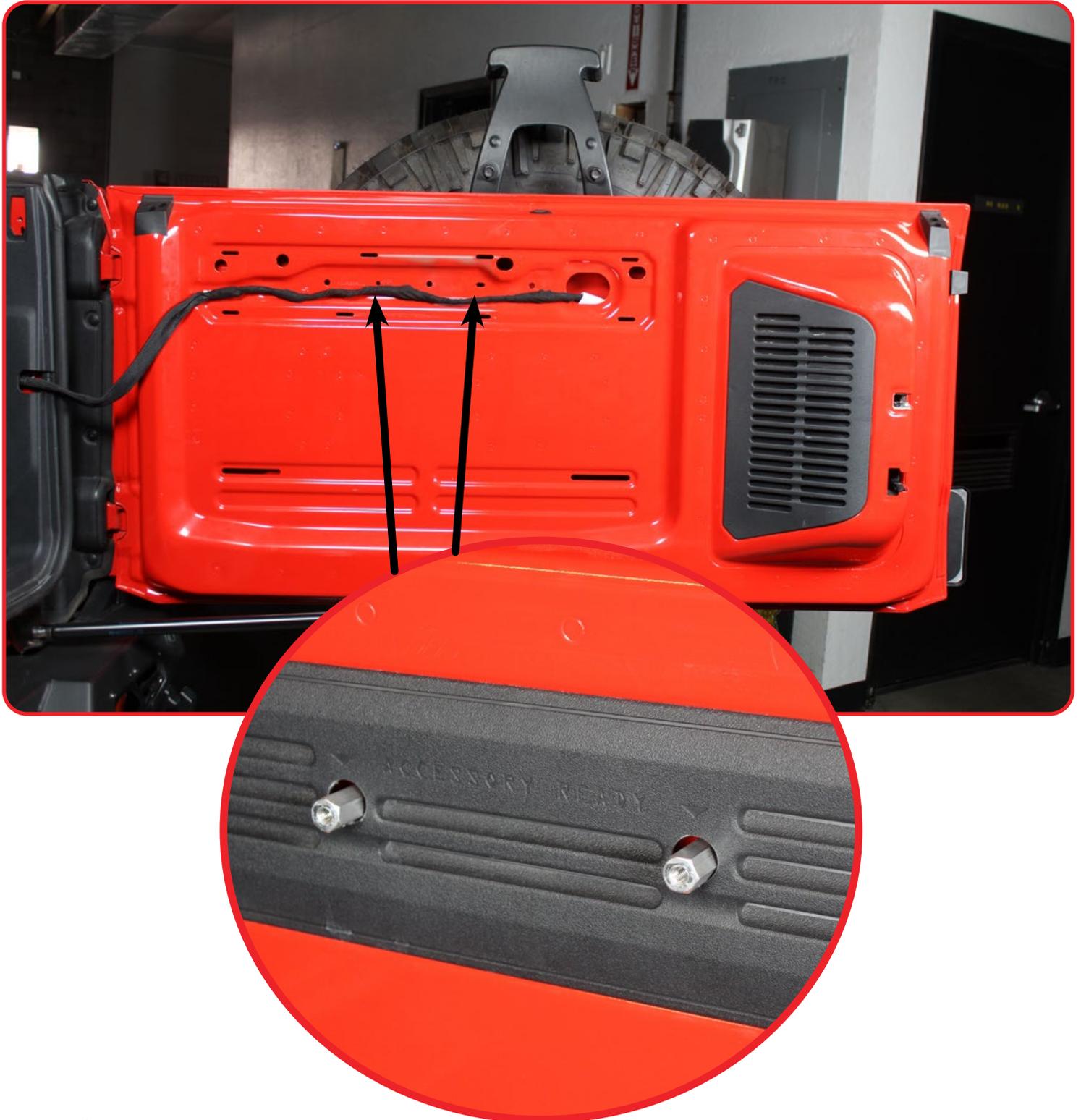
Using a (uni bit), drill the accessory ready holes located on the plastic to a 11/16" hole.



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□ STEP 8

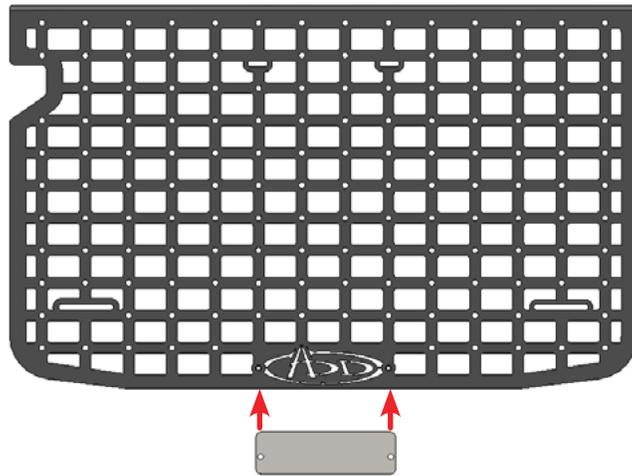
Re-install the plastic with the threaded standoffs extruding out.



REAR DOOR MSP 21+/**FORD BRONCO**

STEP 9

Install the aluminum backer plate with the provided 1/4"-20 x 1/2 button head bolts, nylon lock nuts, and washers with a (7/16 Wrench) and a (5/32 allen)."



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STEP 10

Install the rear door msp with the provided 1/4"-20 x 3/4" button head bolts, and washers using a (5/32 allen).



REAR DOOR MSP 21+/FORD BRONCO

□ STEP 11

Stand back and enjoy your new ADD Rear Door MSP.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM